

Date: Wednesday, 1/4/2006 2:37:08 PM
 User: Kim Johnston

Process Sheet

| | | | |
|------------------------------------|--|---------------------------|--------------------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | HI-STEP LEG ASSEMBLY |
| Job Number : | 25395 | | |
| Estimate Number : | 10355 | | |
| P.O. Number : | N/A | Part Number : | D2582 |
| This Issue : | 1/4/2006 | S.O. No. : | N/A |
| Prsht Rev. : | NC | Drawing Number : | D2582 REV A |
| First Issue : | N/A | Project Number : | N/A |
| Previous Run : | 25089 | Drawing Revision : | A |
| | | Material : | N/A |
| Written By : | <u>SEE COMMENT BELOW</u> | | Due Date : |
| Checked & Approved By : | <u>SEE ABOVE DATE & USER</u> | | Qty: 20 Um: Each |
| Comment : | Est Rev:F Removed Manufacturing 05-11-07 JLM | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|--------|--------|
| 1.0 | 25395A | SPACER |
|-----|--------|--------|



Comment: Sub-Component SPACER

| | | |
|-----|--------|----------|
| 2.0 | 25395B | STEP LEG |
|-----|--------|----------|



Comment: Sub-Component STEP LEG

| | | |
|-----|--------|-------------|
| 3.0 | 25395C | STEP SPACER |
|-----|--------|-------------|



Comment: Sub-Component STEP SPACER

| | | |
|-----|--------|-------------|
| 4.0 | 25395D | STEP SPACER |
|-----|--------|-------------|



Comment: Sub-Component STEP SPACER

| | | |
|-----|-------------|-----------------------|
| 5.0 | MS20470AD44 | Rivet, Universal Head |
|-----|-------------|-----------------------|



Comment: Qty.: 22.0000 Each(s)/Unit Total : 440.0000 Each(s)

Pick:

Qty Part Number Description Batch

22 MS20470AD4-4 Rivet M18729

| | | |
|-----|-------------|-----------------------|
| 6.0 | MS20470AD45 | Rivet, Universal Head |
|-----|-------------|-----------------------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5 Rivet M17243

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 06/02/07
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 1/4/2006 2:37:08 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 25395

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D2582 and

DL 06/02/24 (20)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

26
Jan 27

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: WA

26
Jan 27

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

26
06/02/27

Job Completion



U 06.02.27

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

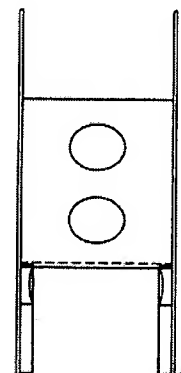
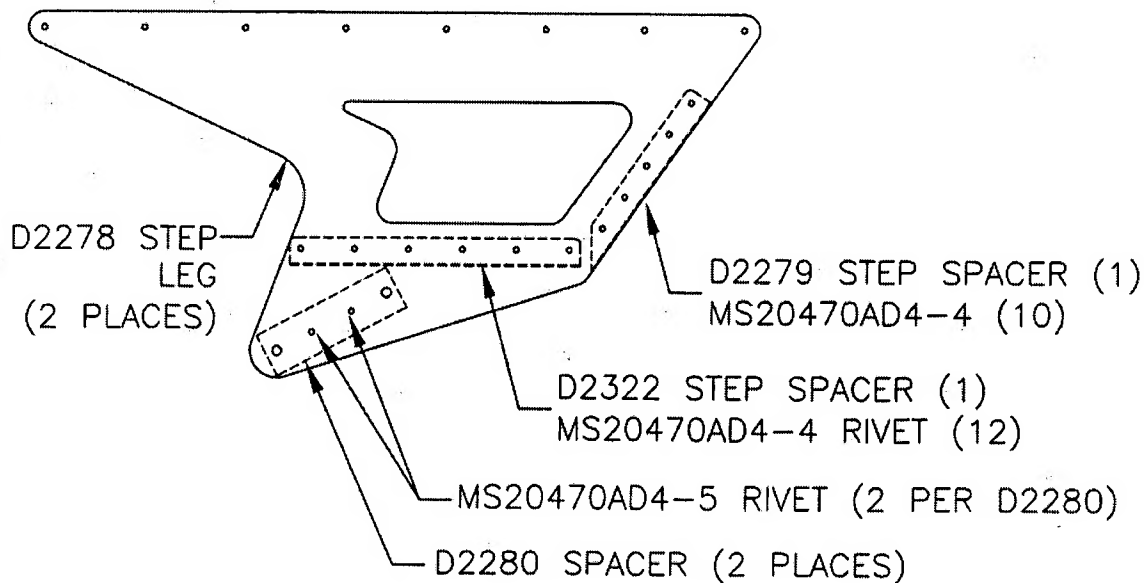
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|------------------|----------------|---|------------------------|
| DESIGN CP | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D2582 | REV. A SHEET 1 OF 1 |
| DATE 01.10.05 | | TITLE STEP LEG ASSEMBLY | SCALE 1:5 |
| A | 01.10.05 | NEW ISSUE | |

| QTY | PART NUMBER | DESCRIPTION |
|-----|--------------|-------------|
| 2 | D2278 | STEP LEG |
| 1 | D2279 | STEP SPACER |
| 2 | D2280 | SPACER |
| 1 | D2322 | STEP SPACER |
| 22 | MS20470AD4-4 | RIVET |
| 4 | MS20470AD4-5 | RIVET |



D2582

RELEASED
01-10-16
WORK ORDER
NO. 25395

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